



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3914-041
Job Sheet 168162



2

Part No: D3914-041

Job Qty: 1 ea

Part Name: Long Basket Lid Assembly (350)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/10/17

Job Tracking No:

Due Date: 12/27/17

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG D4020 REV A SHEET 2, D3914 REV D SHEETS 1,2,3 IPP Rev:A new issue DD 10.03.19 verified by:EC
IPP Rev:B as per dwg revB DD 10.08.18 verified by:EC IPP Rev:C 13.03.14 AS PER DWG REV.pc1 DD
VERF:JLM IPP REV:D 13.06.21 DWG REV.C DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		12/26/17	0.00	0.00	Start Up Large Fab2		DC 2018-01-11
100	Large Fab	1 pcs		12/26/17	0.00	6.67	Large Fab 1		PC 18-1-11
110	QC	1 pcs		12/26/17	0.00	0.00	QC9		18-01-15
120	QC	1 pcs		12/26/17	0.00	0.00	QC5		18-01-15
130	Powdercoat	1 pcs		12/26/17	0.00	0.40	Powdercoat4		18-01-15
135	QC	1 pcs		12/26/17	0.00	0.00	QC3		18-01-16
140	HandFinish	1 pcs		12/27/17	0.00	0.80	HandFinish3		18-01-16
150	QC	1 pcs		12/27/17	0.00	0.00	QC3		18-1-16
160	Packaging	1 pcs		12/27/17	0.00	0.00	Packaging3		
170	QC21-SA	1 Ea		12/27/17	0.00	0.00	QC21		

Part Op 100 - 1- assemble ribs , weld as per dwg D3914 using DT9607A 2- weld hinge (3) and Mounting brackets as per dwg
Descriptions: D3914 ***Visual inspect before welding mesh*** 3- tack weld mesh on basket as per dwg D3914 ***Cut out mesh where
label plate goes in center off basket lid as per dwg D4020-5. Make sure to place mesh correctly on lid, check with label
plate before tacking mesh***

130 - *** mask sides of hinge prior to powdercoat***

140 - 1- Mask data plate and apply wing walk on outside surface of mesh as per dwg 2- Install label as per dwg ***Mask
label plate to size of label, use scotchbrite red pad to lightly sand area for label, apply label ***

M 18-01-18 START: 1:55 O.V.T: 3:00 FINISH: 2:25

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D2581-5005842	2	103	0	0
	D3914-1	2	16	0	0
	D3914-7	2	12	0	0
	D4016-3	3	5	0	0
	D4018-5	9	63	0	0
	D4020-5	1	5	0	0
	D4021-3	1	14	0	0
	D4035-043	2	10	0	0
	D2728-3	1	0	0	0
140-HandFinish					

Part Specifications

4721-04 4785-041
168125 168157

Specifications could not be found.

 **DART**
AEROSPACE

S027648



Long Basket Lid Assembly (350)

PART NO:
Revision:
Operation:
Change No:

D3914-041

Start up Operation

Mfg Date: 12/29/17

Job No: 168162

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com